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December 22nd, 2018 - In a previous life we did have a manual CMM and we put it through the regular R amp R process Our only concession was that we used 3 people that were trained on using the gage And all inspections took place in an environmentally controlled lab performing initial and final inspections only

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Size difference of a manual measurement vs DCC measurement

January 10th, 2019 - I didn't use one on either the Global CMM or the Sheffield 1808 Regardless of an alignment or not it doesn't explain WHY there is a huge difference between manual and DCC measurements BTW It's a fresh program and the manual commands were inserted right after LOADPROBE TIP and FORMAT commands

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Mitutoyo Category Small and Medium Size CMMs

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